

Electron Transport and Nanodevices with Low-Dimensional Materials

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7/19/18











Continuous scientific achievements for the electronics industry





Year 2003: the gate dielectric oxide cannot get thinner

Tunnel current not sustainable





Development in materials science





45nm High-k + Metal Gate Transistors



New generation of devices based on a new material: HfO_2



45nm High-k + Metal Gate Transistors



30% less required power 30% larger output current

Evolution and electronic engineering



Year 2010: the gate has not enough efficiency



Evolution and electronic engineering





22 nm Process



14 nm Process



50% less required power25% better performance

Evolution and fabrication developmetns



From 2001 developing EUV lithography. Finally into the market









130nm	90nm	65nm/55nm	45/40nm	32/28nm	22/20nm
UMC	UMC	UMC	UMC	UMC	TSMC
TSMC	TSMC	TSMC	TSMC	TSMC	ST Microelectronics
Toshiba	Toshiba	Toshiba	Toshiba	ST Microelectronics	Samsung
Texas Instruments	Texas Instruments	Texas Instruments	ST Microelectronics	Samsung	Intel
ST Microelectronics	ST Microelectronics	ST Microelectronics	SMIC	Panasonic	Globalfoundries
Sony	Sony	Sony	Samsung	Intel	
SMIC	SMIC	SMIC	Renesas (NEC)	Globalfoundries	
Seiko Epson	Seiko Epson	Samsung	Intel		-
Samsung	Samsung	Renesas (NEC)	IBM		
Renesas (NEC)	Renesas (NEC)	Panasonic	Globalfoundries	1	
Panasonic	Panasonic	Intel	Panasonic	1	
Intel	Intel	Infineon	Fujitsu	1	
Infineon	Infineon	IBM		_	
IBM	IBM	Globalfoundries			
Grace Semiconductor	Grace Semiconductor	Fujitsu			
Globalfoundries	Globalfoundries	Freescale	1		1
Fujitsu	Fujitsu		-		
Freescale	Freescale				
Dongbu Hitek	Dongbu Hitek				
Altis Semiconductor		_			
	1				

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Evolution unseen in any other industrial sector in the whole human history

Potential issues have been solved by intensive research

New materials can offer new solutions and new opportunities

New materials lead to new physics



First images of graphene as monolayer

Serendipity and research go together



K.S. Novoselov et al., Science 306, 666 (2004)



The most important scientific topic in the last few decades (not only in CM)



A. Ferrari et al., Nanoscale 7, 4598 (2015)



Full fabrication process. From low to high-tech



Graphite Flakes (Kish, Toshiba Ceramics)



Graphite Flake



Peeling a Graphite Flake



Cleaving to a SiO₂/Si waver



Gentle Rubbing with plastic Tweezers



Removing the Scotch Tape

K.S. Novoselov et al., Science 306, 666 (2004)



Full fabrication process. From low to high-tech





K.S. Novoselov et al., Science 306, 666 (2004)

Graphene (however) has quite a long history behind



D. Dreyer et al., Angew. Chem. Int. Ed. 49, 9336 (2010)



There are many graphenes today in the market with different production schemes

Method	Mechanical exfoliation of graphite	Growth on metal substrates	Decomposition of S iC	Chemical exfoliation of graphite	Reduction of graphene oxide
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D. Dreyer et al., Angew. Chem. Int. Ed. 49, 9336 (2010)



There are many graphenes today in the market with different production schemes

Method	Mechanical exfoliation of graphite	Growth on metal substrates	Decomposition of SiC	Chemical exfoliation of graphite	Reduction of graphene oxide
Quality	Excellent	Good	Good	Average	
Size	10-100 μm	∞	SiC wafer size	nm to µm	nm to µm
Transfer	Yes	Yes	No	Yes	Yes
Scalability	No	Yes	Yes	Yes	Yes

D. Dreyer et al., Angew. Chem. Int. Ed. 49, 9336 (2010)



Graphene as a carbon allotrope





Carbon ${}^{6}C= Is^{2} 2s^{2} 2p^{2}$ Mixing of 2s, $2p_{x}$, $2p_{y}$, $2p_{z}$ orbitals



3 sp² orbitals I p_z orbital

Hexagonal lattice I p_z orbital at each site





The energy bands of graphene at low energies are described by a 2D Dirac-like equation with linear dispersion near K/K' in k space





Graphene is so special (for us) because of the Dirac fermions and its peculiar DOS

In standard conductors, $E(p)=p^2/2m$

In graphene, instead, E(p)=vp







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In graphene, instead, E(p)=vp

Electrons behave as relativistic massless particles

Pseudo-spin represents carriers in indiscernible sub-lattices

Hamiltonian with pseudospin-1/2 parallel or anti-parallel to momentum (K, K')

Orbits in k-space have Berry's phase of $\boldsymbol{\pi}$

$$H_{K} = \hbar v_{F} \vec{\sigma} \cdot \vec{k} = \hbar v_{F} \begin{pmatrix} 0 & k_{x} - ik_{y} \\ k_{x} + ik_{y} & 0 \end{pmatrix}$$
$$H_{K'} = \hbar v_{F} \vec{\sigma}^{t} \cdot \vec{k}$$



v_{ij}=+1 v_{ij}=-1







Graphene appears as a product of an on-going research in electronic materials

Disruptive electronic structure unheard of in other materials

Theoreticians love it. They can apply all they had already calculated!

New materials lead to new physics

Now we can move to the electronic measurements

Graphene. Electronic measurements



Early measurements of carrier mobility in field-effect transistor geometries



 $\rho^{-1} = \sigma = ne\mu$

Mobility in non-optimized samples around 15,000 cm²/V.s [limited by scattering with defects]

K.S. Novoselov et al., Nature 438, 197 (2005) [also Y. Zhang et al., Nature 438, 201 (2005)]

Graphene. Electronic measurements



Vanishing DOS at Vg=0 should imply zero conductivity. Experimentally not found



K.S. Novoselov et al., Nature 438, 197 (2005) [also Y. Zhang et al., Nature 438, 201 (2005)]

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Graphene. Electronic measurements



Vanishing DOS at Vg=0 should imply zero conductivity. Experimentally not found



$$\rho_{\rm max} = 6.5 k \Omega \approx \frac{h}{4e^2}$$

Mott's argument and absence of localization (Dirac): mean free path I can never be shorter than their wavelength λ_{P}

$$\sigma = ne\mu = ne^2 v_F l = \left(\frac{e^2}{h}\right) k_F l$$

K.S. Novoselov et al., Nature 438, 197 (2005) [also Y. Zhang et al., Nature 438, 201 (2005)]



Hall-effect measurements in high magnetic fields

In a free-electron system, leads to the classical Hall effect





Hall-effect measurements in high magnetic fields

In a free-electron system, leads to the classical Hall effect

In a 2DEG, can lead to the quantum Hall effect





Hall-effect measurements for monolayer graphene



K.S. Novoselov et al., Nature 438, 197 (2005) [also Y. Zhang et al., Nature 438, 201 (2005)]



Half-integer quantum Hall effect. Filling predicted for massless Dirac fermions



K.S. Novoselov et al., Nature 438, 197 (2005) [also Y. Zhang et al., Nature 438, 201 (2005)]



Half-integer quantum Hall effect coming from hole-electron symmetry

$$-v_F(\vec{p} + e\vec{A}) \cdot \sigma \psi(\vec{r}) = E\psi(\vec{r}) \qquad E_n = \sqrt{2e\hbar v_F^2 |n|B}$$



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The electronic properties of graphene are truly novel

Electronic measurements reflect the electronic structure and the DOS

Outstanding mobility for a 2D (exposed!) layer

Quantum Hall effect gives us an insight into deeper physics



Graphene layers can be sequentially stacked and rotated

New research field called "van der Waals heterostructures"



Hexagonal-BN as an insulating equivalent of graphene





Graphene and h-BN layers can be sequentially stacked



C. R. Dean et al., Nature, 497, 598 (2013)



Graphene and h-BN layers can be sequentially stacked



P. J. Zomer et al., Appl. Phys. Lett. 99, 1643 (2011)



Electronic properties are greatly enhanced in comparison with SiO₂ substrates

Mobility reaching 100,000 cm²/V.s in some cases. Limited by phonons (not defects)



C. R. Dean et al., Nature, 497, 598 (2013)

Graphene bilayers



Graphene layers can be sequentially stacked and rotated



PMende [You Tube]

19/07/2018 NanoLito Jaca 2018





Graphene layers can be sequentially stacked and rotated

The Moire's pattern depend on the angle between the layers



P. Jarillo's group (MIT)

19/07/2018 NanoLito Jaca

Y. Cao, P. Jarillo et al, Nature 556, 43-50 (2018).

Graphene bilayers

Magic-angle bilayer graphene samples show superconductivity







Graphene bilayers



Transport properties can be modulated with doping (by gating) on a single sample



Y. Cao, P. Jarillo et al, Nature 556, 43-50 (2018).





Fabrication of van der Waals heterostructures is possible (more on this later)

The electronic properties of graphene can be tuned by changing the substrate

Bilayer graphene offers new exciting possibilities

SC in bilayer graphene one of the most important recent results in CMP

Many other effects not discussed here

Graphene nanoribbons

\mathcal{O}

Trying to turn graphene into a real semiconductor by confinement



M. Han et al., Phys. Rev. Lett. 98, 206805 (2007) [also X.Wang et al., Phys. Rev. Lett. 100, 206803 (2008)]

NanoLito Jaca 2018

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Graphene in ultra-fast electronics



Profiting from graphene high mobility for GHz electronic devices

Fabrication with SiC graphene and top gate geometry



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Graphene covers much more ground than just pure simple digital electronics

It has great properties but serious drawbacks of complex solution

The lack of band gap can be critical for the future expansion of applications

Niche sectors such as spintronics or transparent electrodes are promising





We have seen graphene has several drawback (notably the absence of bandgap)

Research on graphene has stimulated work on 2D materials as a class on its own

New (and revisited) materials are creating a new field of research

Many materials (we have seen h-BN). We will focus mostly in a particular family

Transition-metal dichalcogenides



Compounds with general formula: AX₂ (A: transition metal; X: chalcogen)



Transition-metal dichalcogenides



Compounds with general formula: AX₂ (A: transition metal; X: chalcogen)

The most common (is a mineral) is MoS_2

Layered material with different polytypes

MoS₂ as a transition-metal dichalcogenide





Q.H Wang et al., Nature Nano. 7, 699 (2012)

3R

MoS₂ as a transition-metal dichalcogenide



Band structure changes with dimensionality. Great tuning parameter



Q.H Wang et al., Nature Nano. 7, 699 (2012)

Electronics with MoS₂



MoS₂ being a true semiconductors produces true field-effect digital devices



B. Radisavljevic et al., Nature Nano. 6, 147 (2011)





New 2D materials beyond graphene

Transition-metal dichalcogenides are among the most prominent

 MoS_2 is a true semiconductor

Nice electronic and optical properties revealed

Very large family, as we will see now



Comparison of band-gap of 2D materials

V. Sanwan and M. Hersam, unpublished

Transition-metal dichalcogenides





2D van der Waals heterostructure devices



Artificial purpose-designed materials by vdW epitaxy

Brief recap regarding the fabrication (similar to graphene/h-BN seen before)

2D van der Waals heterostructure devices



Wet technique schematized



K.S. Novoselov et al., Science 353, 461 (2016)

2D van der Waals heterostructure devices



Cross-section of extraordinary homogeneity

Examples in this case with graphene/h-BN (easier to observe differences and patterns)







S.J. Haigh et al., Nature Mater. 11, 764 (2012)

2D to MoS₂ electrical contacts



Fully engineered MoS2 device for reaching ultimate electronic properties



X. Cui et al., Nature Nano. 10, 534 (2015)

2D to MoS₂ electrical contacts



Fully engineered MoS2 device for reaching ultimate electronic properties



X. Cui et al., Nature Nano. 10, 534 (2015)





New materials for new electronic devices

2D materials are an interesting playground for physics, but also engineering

Multiple device applications in electronic and opto-electronics



